

Work Order ID 83600

83600

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Friday, April 20, 2012 9:12:33 AM

Item ID: D3335-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Short Spring
 Start Date: 4/20/2012 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 4/30/2012 Req'd Qty: 6.00 *6* Customer:
 Reference:

Approvals: Process Plan: *P* Date: 12-01-20 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3335	Rev D								
100		0.00							
100									
Small Fab	Memo	0.00							
Small Fab	Cut per drwg D3335 RevD								
110		0.00							
110									
QC	QC5- Inspect part completeness to step on W/O	0.00							
Quality Control	Memo	0.00							
120		0.00							
120									
Packaging	Identify as per dwg & Stock Location: <u>ST039</u>	0.00							
Packaging	Memo	0.00							

23

FF 12-06-06

SMB 13-2-20

23

23

13-2-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D3335-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Short Spring

Start Date: 4/20/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 4/30/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

13/2/26 *df**mf*

13-225

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 83600

83600

Parent Item: D3335-1

D3335-1

Parent Item Name: Short Spring

Start Date: 4/20/2012

Required Date: 4/30/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP A06.02.10New issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3335		Manufactured	No			100	Each	23.0000	0.5	3			

D3335

Spring

**

5 FF 12-06-06

Location

Loc Qty

Loc Code

ST038

56913

23

31593

15

44089

4

45281

4

5

@

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

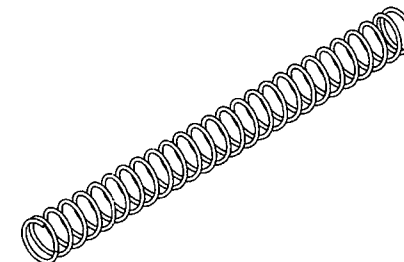
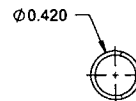
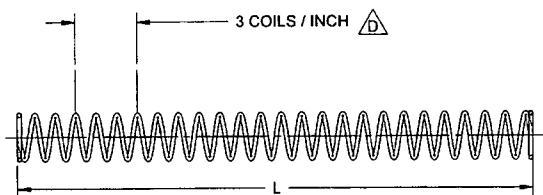
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



D3335-X SPRING

DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20

△
B
B
C

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 83600

10204-20

RELEASED
9/2/05/14

NOTES:

- 1) MATERIAL: SPRING STEEL, Ø 0.035 WIRE
- 2) FINISH: LPS PROCYON
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) POSSIBLE SUPPLIER: VICTORY SPRINGS, LENGTH REQUIRED: 12"

REV.	DESCRIPTION	BY	DATE
D	ADD 3 COILS / INCH	PH	08.06.05
C	ADDED D3335-5, CHANGED FINISH	RF	05.12.19
B	4.38 WAS 4.13; 7.63 WAS 6.80	MB	05.08.11
A	NEW ISSUE	MB	04.12.07
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3335 TITLE SPRING COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	<i>MB</i>		
CHECKED	<i>MB</i>		
MFG. APPR.	<i>MB</i>		
APPROVED	<i>MB</i>		
DE APPR.	<i>MB</i>	REV. D SHEET 1 OF 1 SCALE NTS	
DATE	08.06.05		

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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